WAR DEPARTMENT TECHNICAL MANUAL

People of Street Control of Japanese Shells
AND SHELL FRAGMENTS;
LOCATION OF ENEMY BATTERIES

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#### RESTRICTED

#### PART ONE-GENERAL

#### Section I

# INTROL UCTION

#### 1. PURPOSE.

- a. This manual is designed to aid counterbattery and other artillery intelliging the presented herein will assist materially in:
  - (1) See v cation and silencing of active enemy batteries.
- (2) Re. dy identification of enemy artillery and mortars by caliber and type from shell fragments.
- b. The methods described in this manual comprise one of the basic means of obtaining information of the existence and location of enemy weapons. These methods are used almost in griably in connection with one or more of the other sources of counterbattery information. The principal sources are:
  - (1) Crater analysis and frag new lent leation (via shellreps).
  - (2) Interpretation of air phe os.
  - (3) Field artillery cose val on vartalions (sound and flash).
  - (4) Air observ s (a. C. ?'s) and ground observers.
  - (5) Interrogation of soners of war and friendly civilians.
- c. Crater analysis and shelling reports (shellreps) are used to check and verify battery locations obtained by these other means. Also these other sources are used to verify information from shelling reports and crater analysis.

#### 2. IMPORTANCE.

- a. Speedy location and identification of the ly a tillery and mortars are of paramount importance in could be causing effort and all possible means and methods rout the imployed to provide promptly the information necessary to k oct our such enemy weapons. This mission and the gathering of information essential to its accomplishment are of vital interest to all soldiers.
- b. Information of the location, mass, disposition, and zones of fire, by caliber and type, of the enemy artillery, mortar, and rocket weapons is of great value in estimating enemy tactical capabilities. The success of an entire operation depends to a considerable extent upon the accuracy, completeness, and timeliness of this information.

c. Systematic examination of craters and shell fragments may disclose information about new types of enemy ammunition and weapons, a knowledge of which may permit us to develop early and effective counter measures. This knowledge may also suggest improvements in our own ammunition and weapons.

#### Section II

# SHELLING KEPORTS (SHELLREPS)

#### 3. GENERAL.

a. Whenever cowherever enemy artillery, rocket, or mortar shelling is objected, in many be reported back immediately to where the informatic complete evaluated and acted upon. These shelling reports, now complete called "shellreps," are rendered through channels complete a definite procedure and form by the individual or unit objecting or experiencing the enemy fire.

#### 4. VALUE.

- a. Shellreps are basic and extremely variable information; they are literally the keystone of efficient counterbatter, or counter mortar intelligence. In addition to helping a cate enemy guns speedily, shellreps:
  - (1) Tell when enemy que are firms.
  - (2) Indicate which bat error re active.
  - (3) Indicate pur be, all er, and type of guns firing.
  - (4) Report et cti er ess of enemy shelling.
  - (5) Indicate zones of fire of enemy weapons.
  - (6) Indicate new locations.
- (7) Make possible prompt retaliatory fire when location of offending batteries is established.
  - (8) Serve to alert sound and flash, air OP's, and other agencies.
  - b. The value of shellreps depends chiely pon.
  - (1) Their accuracy and completeness
  - (2) Speed of transmission.
  - (3) Number received.
- c. Because silencing of enemy batteries is of vital interest to all soldiers, all should be encouraged to submit shelling reports, regardless of arm or service. However, a smaller number of reports which are complete and accurate are of greater value than many reports of a general nature. The best reports, therefore, are submitted by trained men who have actually surveyed the craters in the shelled area and have either analyzed the available shell fragments or submitted them for analysis along with their reports. Since a high percentage of all

enemy concentrations will fall somewhere near an artilleryman, artillerymen should be especially trained so that their reports will be accurate, complete, and prompt.

#### 5. ACCURACY.

a. Shellreps are usually based upon hearing, visual observation, or crater analysis, or sometimes a combination of these. Reports based on hearing are generally unreliable as to direction. The human ear is not capable of judging direction better than an accuracy of about 5 degrees, and there are many other factors that will tend to make reports even less accurate. The most reliable, accurate, and informative reports are based or crater analysis, explained in the next section, or based on circuit y sual observation of the flash of the enemy weapon, measured by an aiming circle, BC scope, or similarly accurate, properly when ed, righting device.

#### 6. SHELLING REPORT FORM.

- a. A suggested form for observer's report to his headquarters is form "A," page 28. This form is suitable for printing on a card to be glued into the Field Message Book. Form "B," page 29, is suitable for recording this information at battalion and higher headquarters as the reports are received.
- b. The following is a detailed on planation of the purposes of the information required in the small sp form (page 28):
- (A). Time and unit repaing N and for future reference.
- (B). Location of Meserver: Accurate location of the observer is essential in plotting reported azimuths. When crater analysis is made of several crates in same shelling, average of coordinates should be given.
- (C). Azimuth of direction from which shelling came: This is a tended in any of three ways:
  - 1. Sound. Estimation of direction by ear is too inacturate except for very short distances when such inaccuracy is too as important as at greater distances. It should be used for mortal locations only.
  - 2. Furrow or Crater. This method is nost validate and most accurate. Experienced observers can per within 5 to 1, mils in a single compass reading which should not require more than 5 minutes. An average of several readings will great, increase accuracy. Always state the compass reading in magnetic north or grid north. An aiming circle will give more accurate direction.
  - 3. Flash. An accurate means of obtaining direction to enemy gun is by direct measurement of the visible gun flash through a properly oriented, accurately located aiming circle or BC scope.
- (D). Distance in yards should be given whenever possible. The slope of tall in mils, when obtained in crater analysis, is usually of greater value than the estimated distance or location.

- (E). Coordinates of the area shelled are valuable as they may indicate the enemy intentions. Accuracy of the locations aids in eliminating duplicate reports.
- (F) and (G). Time "From-to": Should be given accurately. It may be that the shelling can be tied into sound or flash locations which were taken at the same time. Also, reports of two or more observers may be tied together, permitting artillery to locate and neutralize the correct gun location immediately without wasting time and ammunition in firing on a local different targets with only a "hope."
- (H). Number, caliber, and type of guns: The principal method of determining the number of type is by the time interval between bursts or the number of by 1818 which come practically simultaneously. Character of sound is sometimes an indication of caliber to experience decrease net, but fragment identification is a positive and more character and of determining caliber and sometimes type of the reality gens. Type of gun, whether howitzer or rifle, as well as caliber is valuable information and should be determined whenever possible.
- (I). Number and type of shells: Number of dells falling into an area as well as type (HE, smoke, time, etc.) has give us a real clue as to what the enemy is trying to accomplish. It can also indicate the amount of ammunition available or the importance of the target to him.
- (J). Nature of fire: Counter attemy, registration, harassing, interdiction, OP neutralization, reportion, etc.
- (K). Damage: The denieve done will often determine counterbattery priority. This information should never be sent "in the clear" on voice radio or if telephone wires may be tapped by the enemy.
- (L). Flash-bang (seconds): A flash-bang report is of exceptional value as it not only gives accurate direction but also approximate range to enemy guns. The method is simple. Time it taken a sight of flash (stop watch is highly desirable) ther the best ver hears the report (bang) of the gun shooting (not the banistic "crack" or sound of the shell in the air) and time is ganned. Since flashes are seen instantaneously, and it was not not not sound travels (approximately 370 yards per second) the time interval indicates range. Because of lag in individual maction time, a correction of approximately 200 yards should be deducted from all ranges determined by this method.
- (M). Remarks: Enter here anything especially noted.

#### 7. REPORTING NEW SHELLS.

a. Shells or fragments found to have characteristics unlike those listed in this manual should be reported immediately to proper authorities.

- b. To be of maximum value, fragments sent to the rear should be tagged with the following information:
  - (1) Time (date and time of day shell landed, if known).
- (2) Location (place where shell was found as accurately as location can be given).
- (3) Direction (approximate direction from which shell came and method used in determining that direction (survey of crater, sound, etc.)).
  - (4) Name and organization of person making report.
  - (5) References.

#### 8. STANDARD OF ERATING PROCEDURE.

- a. A standard or erating procedure for shellreps is recommended. The following a suggested SOP:
- (1) referral Shellreps. Personnel in units of all branches immediately report hostile shelling, giving the following general information:
  - (a) Time.
  - (b) Where.
  - (c) Apparent direction to enemy gun
  - (d) Number of guns firing and phare it caliber.
- (2) CRATER OR TEAM SETLINED. Artillery personnel, learning of this hostile shelling through own observations or through general shellreps, dispatch that immediately to the shelled areas, including those from which general shellreps were submitted by other arms. These teams will make crater analysis and requisite survey.
- (3) TEAMS. Each team consists of two men equipped with a ming circle, calipers, flexible steel rule, gunner's quadrant (when valuable), and dia-meter or substitute. The Compass M2 consulting the substitute for an aiming circle.
- (4) Each artillery battalion maintains threateness, each higher headquarters maintains one, and the observation battalions maintain four. In addition, the artillery forward ose very the artillery liaison section, and the infantry company tame also make crater analyses (primarily enemy mortar craters) using prismatic compass only. Unless artillery battalions or higher artillery headquarters direct otherwise, teams automatically assume the following responsibilities:
- (a) Direct support battalions for areas actually occupied by infantry.
- (b) General support battalions and higher artillery headquarters for areas within 1,500 yards of their location.
- (5) Completed reports are forwarded immediately, usually by telephone, and coded if reported by radio. Time of the actual shelling

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Location of Enemy Batteries and Mortars by Crater Analysis

is reported accurately. Direct support artillery acts on mortar shelling reports ("mortreps").

(6) Any knowledge of hostile shelling beyond the limits of responsibility listed in step (4), above, is forwarded to suitable artillery headquarters for survey.

# 9. PERSONNEL AND TRAINING REQUIRED.

- a. A single individual can perform the necessary operations in each area; however, for speed and other practical considerations, a crew of two or three is recommended.
- b. Inexperienced cosonnel can get accurate direction from ricochet furrows with very little instruction. More instruction or experience is pecessary in the case of craters, certain types of ricochets, and for identification of fragments. Knowledge of the elements of exterior ballistics, ciring Tables, and their use is helpful, but knowledge of ereal y ammunition and weapons is definitely necessary. Since the even y may use captured weapons against us, familiarity with weapon of our allies is important.
- c. Instruction should be by trained personnal who know shell crater analysis and shell fragmentation identification from actual experience. There are many fine points to crate analysis. For example, the slope of ground, the texture of soil, the over-all detonation pattern, etc., all have definite effect that can be compensated for, if known, in determining direction to the gun. Properly trained soldiers can select at sight craters siving most accurate results, and know where to find, with min much effort, shell fragments most easily identifiable. Scouting and ratroling should be emphasized so that maximum advantage is then of terrain for protection against enemy fire.
- d. It is often difficult to differentiate between hostile mortal and artillery shelling. However, there are basically no differences in the techniques for locating enemy mortars and artillery. Therefore, instruction of both shellrep and mortrep teams can and the like be given at the same time.

#### Section 1

# LOCATION OF ENEMY BATTERIES AND MORTARS BY CRATER ANALYSIS

# 10. GENERAL.

a. The direction of flight of a projectile frequently can be determined quite accurately from its crater or ricochet furrow. By locating the crater accurately and measuring the direction of flight as indicated in the following paragraphs, back-azimuths can be obtained which will

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Location of Enemy Batteries and Mortars by Crater Analysis

pass through or very near the actual gun, battery, or battalion position. The position area of a battery can be located by plotting the intersection of the average back-azimuths from two or more widely separated groups of craters, and by other methods described herein. The direction to a battery can be determined with fair accuracy from the back-azimuth obtained from even one ricochet furrow or crater.

#### 11. USES AND VALUE.

- a. By analysis of shell cra ers, it is possible to:
- (1) Verify, as action batter es, suspected locations which have been obtained by other man.
- (2) Detect pream a gold approximate location of enemy batteries not previou ly suspected.
- (3) Cotain a early indication of the general location or direction of the mass of enemy artillery.
- () Assist air and ground observation in accomplishing counterbattery missions by greatly reducing the sector necessary to search.
- (5) While a slow moving or static situation permits maximum employment and benefit of crater analysis and shallrens, crater analysis can be extremely important in a fast moving situation. For example, when advance elements, particularly armoved, are held up by unexpected fire from guns that cannot be seen information on whether the fire is from tank, antitank or yeld a timery weapons may determine the next tactical move. As a very after the other counterbattery intelligence means are alsern or no operating at such a time, crater analysis will be frequently the only means available for speedy location and identification of these enemy guns.

# 12. INSPECTION OF SHELLED AREAS.

a. Inspection of shelled areas should be made as soon as possite. Reverse slopes, folds in the terrain, hedgerows, and buildings a shelled areas offer the greatest chance of finding ricochet furrous and other markings most useful in determining direction of flight and slope of fall, and also afford maximum protection for pe so nell naking crater analysis.

# 13. CRATER SURVEY FOR LOCATION.

a. The area must be located sufficiently accurately for plotting on firing chart, map, or airphoto. Deliberate survey methods are not essential; hasty survey, by pacing distance and using the aiming circle for direction, usually is sufficient. Frequently a quick, short traverse to a known road junction, the battery position or OP, is all that is necessary. In some cases, the crater, or center of impact, can be located by pin-pricking an airphoto.

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Location of Enemy Batteries and Mortars by Crater Analysis

#### 14. DETERMINATION OF DIRECTION AND ANGLE OF FALL.

a. Pattern. The pattern produced on the ground by the detonating shell gives a clear indication of the general direction from which artillery fire is received. This is illustrated in figures 1 and 2.

# b. Factors Affecting Pattern.

- (1) It must be kept in mind that due to irregularities of terrain and soil condition, the "typical" shell crater pattern is the exception, not the rule.
- (2) The principal effect from regmentation is always from side spray, with much less effect from rose spray. Back spray is negligible. The width, angle, and den ity of the side spray vary with different types of project les.
- (3) In evaluating direction, due consideration must be given to the way the earth of thrown, the effect of stones, stumps, roots, variation, in sail consists and type, and the slope of terrain at the point of impact that of any group only those craters most clearly defined and nearest to typical should be utilized.
- c. Range Dispersion. In case the firing as seen from a single gun or a very limited number of guns, range a special will give a good indication of the direction of fire.
- d. Marks on Vegetation and the Objects. The direction from which a round was fired and its a ligle of fall are often accurately indicated by markings left, at it ut, unrough trees, shrubs, grass, snow, and various objects.

#### e. Ricochet Furre vs and Duds.

- (1) Ricochet furrows usually furnish the best informatio. The average direction of a few such furrows from the same gun will give a line within a few mils of the true direction of flight. Ricochet can be found even at extreme ranges, on reverse slopes of hill or in stream banks. Of equal or superior value are grooves in thick glass or bushes, holes through materiel, buildings, trees, and other objects from which angle of fall also frequently may be determined.
- (2) TECHNIQUE (fig. 3). Carefully replayed locked dirt from furrow with hands, leaving smooth, hard that nel intact. Drive two thin stakes or survey pins, one at each end of the usable part of the furrow. Be sure to set the stakes straight and in the center of the channel. These stakes represent the line of fire, the azimuth of which may be measured with an aiming circle placed 5 to 15 feet from the furrow and in line with it. The slope of fall can be determined with a Compass M2 sighted along the bottom of the furrow or entrance hole.

# f. Fuze-quick Craters.

(1) At small angles of fall, fuze-quick craters furnish information nearly as accurate as that from ricochet furrows. Judging the direction



Figure 1-Shall Cran r With Fuze Skid



RA PD 103437

Figure 2—Shell Crater, Hard Earth

# Location of Enemy Batteries and Mortars by Crater Analysis

of the trajectory increases in difficulty with an increase in angle of impact; therefore, for equally practical results, more craters must be analyzed. If the angle of impact is small or moderate, the crater generally is pear-shaped. The crater usually is wider than it is long. If the angle of impact is larger, the crater generally is oval with the least diameter in the direction of flight.

- (2) TECHNIQUES (figs. 4 and 5).
- (a) Use of Channel in Ground Where Shell Entered and/or Left. Place a stake in center of chan, el. Place a second stake on opposite side of crater. Sight along here to obtain back-azimuth as with ricochet furrows. Position of the may give an excellent indication of direction of fire.
- (b) Use of Side Spray Shown by Dirt and Cut Grass. Place a stake in the ten er c each line of side spray equally distant from the crater. Further, the aiming circle in the exact center of the crater, me sure the angle between the stakes. The bisector of this angle is the approximate line of fire, and its azimuth, or back-azimuth, can be determined.
- (c) The average of the back-azimuths obtained from steps (a) and (b), above, will be more accurate than either nathod alone.
- g. Deep Craters. Least reliate a rections are from deep craters. However, in soft soil, good provemate direction can be obtained if a nose fuze has been employed and fuze and fragments are located. These will often a found in a tunnel in prolongation of the shell's line of flight. A line can be exablished from this in conjunction with other characters tick. The crater pattern ordinarily will be oval, narrowest diameter in a lating direction of fire, and of varying depths.
- h. Time Fire. Low air bursts can furnish excellent information of the line of flight of the projectile. In any time concentration her should be some impact bursts from which good direction has can be obtained.

# 15. LOCATION OF BATTERIES.

- a. General.
- (1) Batteries may be indicated on located approximately from:
- (a) Single back-azimuth rays plus analysis of terrain along the rays.
  - (b) Single rays plus slopes of fall.
  - (c) Single rays plus time reading from fuzes.
- (2) Enemy batteries will be more accurately located by triangulation (long base intersection) from back-azimuths determined in different shelled areas.

#### Location of Enemy Batteries and Mortars by Crater Analysis

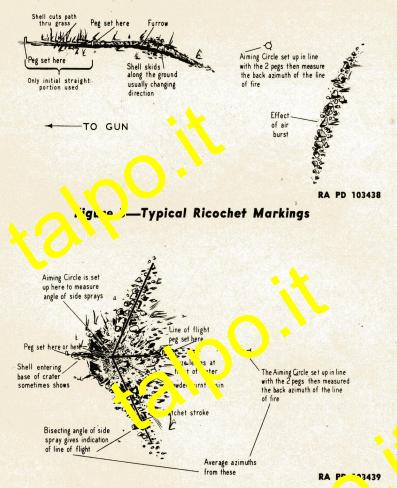


Figure 4—Typical Shell Crater, FQ (Small Angle c Fai )

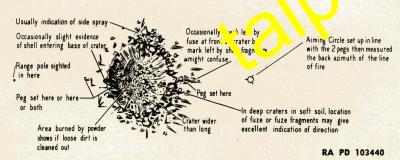


Figure 5—Typical Shell Crater, FQ (Larger Angle of Fall)

PROJECTILE: 8 cm (81mm) HE Mortar [Naval]

WEAPONS: 8 cm Model 3 Mortar [Naval]

PROJECTILE:

Caliber: 81mm

Kind : Mortar Shell

Type : HE

Weight: (Without Fuze) 6.99 lbs.

Color: Block with red and green nose

BANDS: None

CHARGE:

Weight: Approximately 1.12 lbs.

Kind Picric acid and Dinitronaphthalene

(Tridite)

FUYE: Naval Mortar Fuze

REM. RAS: The model number of this projectile and that of

the fuze have not been de ermined.

81-M-3



PROJECTILE: 8 cm (88mm) Model 100 HE Pointed AA

WEAPONS: 8 cm Model 99 AA Gun

PROJECTILE:

Caliber : 88mm Kind : Shell Type : HE

Weight: (With Fuze) 19.9 lbs.

Color : Black

BANDS: O e yellow

CHARGE:

Weight: 1.98 lbs.

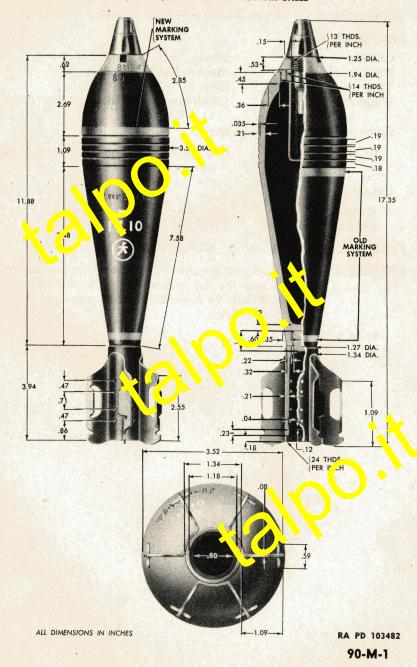
Kind : TNT has been found

TRACER: None

FU. E: Model 100 Mechanical Time Nose Fuze

REM. RKS:

# 9CM (90 MM) MODEL 94 HE MORTAR SHELL



PROJECTILE: 9 cm (90mm) Model 94 HE Mortar

WEAPONS: 9 cm Model 94 Light Infantry Mortar

PROJECTILE:

Caliber: 90mm

Kind : Mortar Shell

Type : HE

Weight: (With fuze—without propelling charge)

11.6 lbs.

Color : B ck

BANDS: Che rellow or one yellow and one

hite

CHARGE:

Weight: 2.36 lbs.

Kind: TNT has been found

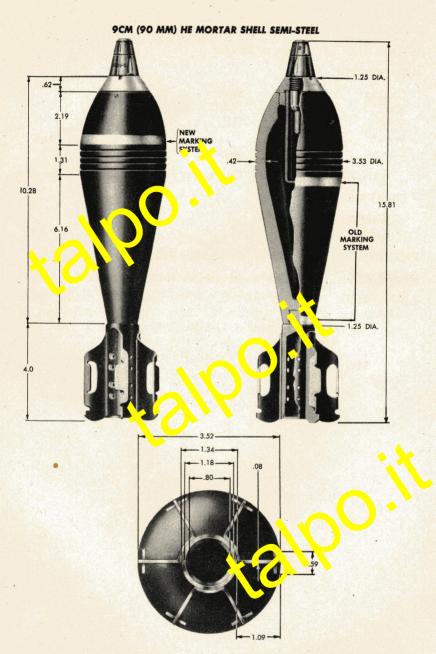
FUZE Model 93 Mortar Fuze

REMARKS: Captured documents indicate Japanese designa-

tion for the mortar this rojectile fires in is Model 94 Light Infanti. Nortar even though

it is 90mm.

90-M-1



ALL DIMENSIONS IN INCHES

PD 103483

PROJECTILE: 9 cm (90mm) HE Mortar Semi-steel

WEAPONS: 9 cm Mortar

PROJECTILE:

Caliber: 90mm

Kind : Mortar Shell

Type : HE

Weight

Color : Bia k

BANDS: O. e g. en or one yellow and one green

CHARGE:

Weig. t

LUZI S: Model 93 Mortar Fuze

RE 1A 2. S: The model number of the mortar from which this

projectile is fired has not been determined.

90-M-2

# 10CM (105MM) MODEL 91 HE POINTED 12 THDS 1,48 -1.90 DIA 7.67 7.64 22.04 BOURRELET .46 BAND +4.12 DIA .48 4.09 DIA 19.74 NEW MARKING MARKING 5.88 SYSTEM SYSTEM 09 .86 1.03 ROTATING 2.05 2.08 BAND 3.41 .08 .22 .95 .86 .22 .10 .22 .63 AV. L'GTH .76 AV. L'GTH ALL DIMENSIONS IN INCHES

RA PD 103484

PROJECTILE: 10 cm (105mm) Model 91 HE Pointed

WEAPONS: 10 cm Model 91 Howitzer

10 cm Model 92 Gun 10 cm Model 14 Gun 10 cm Model 38 Gun

PROJECTILE:

Caliber: 105mm
Kind: Sl. 11
Type: HE

Weight: (Vita Fuze) 34.65 lbs.

Color : Blak

BANDS: One yellow or one yellow and one white

CHARGE:

Wigh. 5.55 lbs.

Cin : Mixture of Ammonium Nitrate,

Guanidine

Nitrate, Cyclonite, TNT

TRACER: None

FUZES: Model 88 Instantane us (Lowitzer-Mortar

type) Nose F ze

Model 38 Thor. Lay (Howitzer-Mortar type)

Nose Tuz

Model 88 Incantaneous (Gun Type) Nose

F' ze

Noal 88 Short Delay (Gun Type) Nose Fuze

REMARKS:

captured documents indicate that the how tze type fuze is used when this projectile is hied from a howitzer and that a guittyp fuze is used when this projectile is hied from a gun.



107

PROJECTILE: 12 cm (120mm) HE [Naval]

WEAPONS: 12 cm Low Angle Gun [Naval]

PROJECTILE:

Caliber: 120mm Kind: Shell

Type: HE (Base Fuzed)
Weight: (With Fuze) 45.12 lbs.

Color : Maroon body with red and green nose

BANDS: On yellow

CHARGE:

Weight: 45 lbs. Kind: Picric acid

TRACER : None

FUZ 7: Model 3rd Year Base Fuze.

REMARKJ.

The model number of the projectile or that of the gun from which fire have not been de-

termined



PROJECTILE: 15 cm (150mm) Model 96 HE Mortar

WEAPONS: 15 cm Model 96 Medium Mortar

PROJECTILE:

Caliber: 150mm

Kind: Mortar Shell

Type : HE

Weight: (With Fuze) 56.6 lbs.

Color : B. rck

BANDS: the rellow or one yellow and one white

CHARGE:

Weight: 13 lbs.

Kind TNT has been found

FUZE: Model 93 Mortar Fuze

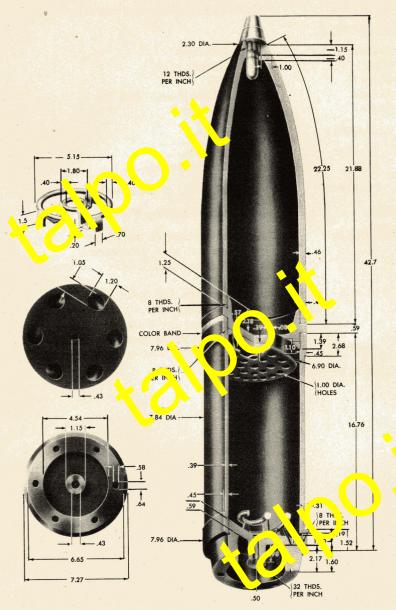
RL. 1AFKS.

The Model 96 is called a Medium mortar al-

though it is 150mm.

150-M-1

# 20CM (203.2 MM) HE ROCKET [NAVAL]



ALL DIMENSIONS IN INCHES

RA PD 103496 200-R-1

PROJECTILE: 20 cm (203.2mm) Rocket [Naval]

WEAPONS: Trough Type Launcher [Naval]

PROJECTILE:

Caliber : 203.2mm
Kind : Rocket
Type : HE

Weight: (With Fuze) 195 lbs.

Color: Naroon

CHARGE:

Weight: 34 1 lbs.

Kind: Trinitroanisole

Prope en 18.6 lbs. of Double base powder

FUZE:

Point Detonating Nose Fuze

R. MAT.K

The model number of the rocket or that of the fuze have not been determined.

The rocket is spin stabilized by inclined nozzles in the base.

The case for the HE hear is the same as the projectile body on a 20 cm waval HE Shell and may have a rooting band seat although there is no taking land. Rockets have been found but he with and without the seat.

200-R-1

APPENDIX I
CONVERSIONS

# Millimeters to Inches

MM	IN	MM	IN	мм	IN
1	.03937	39	1.54	77	3.03
2	.0787	40	1.58	78	3.07
1 2 3 4 5	.1181	41	1.61	79	3.11
4	.1575	42	1.65	80 81	3.15 3.19
5	.1969	43	1.69	82	3.19
6.1	.2363	44 5	1.73 1.75	82.6	3.25
6.4	.250	44 3	1./5		
7 8	27.5	45 46	1.77 1.81	83 84	3.27 3.31
8	. 15	46	1.85	85	3.35
. 9	.3. 4 39. 7	48	1.89	86	3.39
111	.+33	49	1.93	87	3.43
12	.473	50	1.97	88	3.47
12.7	.500	50.8	2.00	88.9	3.50
13	.512	51	2.01	6	3.50
14	.551	52	2.05	90	3.54
15	.591	53	2.09	31	3.58 3.62
16	.63	54	2.17	03	3.66
17	.67	55	2. 7	93	3.70
18	.709	56	4.5	95	3.74
19	.748	57 57.2	24 2 25	95.4	3.75
19.1	./50				
20	.788	58	2.28	96	3.78
21	.826	Fy	2.32	97	3.82
22	.866	1	2.36	98	3.86
23	.906	51	2.40	99	3.90
24	.94.5	62	2.44	100	3.937
25	.985	63	2.48	101	33
25.4	1.00	63.5	2.50	101.6	4.00
26	1.02	64	2.52	102	4.02
27	1.06	65	2.56	103	1.06
28	1.10	66	2.60	104	.10
29	1.14	67	2.64	10	r.14
30	1.18	68	2.68		
31	1.22	69 69.8	2.72 2.75		
31.8	1.25	09.8			
32	1.26	70	2. 76	200	7.874
33	1.30	71	2.8	300	11.811
34	1.34	72	2.84	400	15.748
35	1.38	73	2.88	500	19.685
36	1.42	74	2.91 2.95	600 700	23.622 27.559
37	1.46	75 76	2.95	800	31.496
38 38.1	1.49 1.50	76.2	3.00	900	35.433
30.1	1.50	70.2	3.00	300	00.100